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REFINISHING PRODUCTS

# **301 Ultimate Gloss Clearcoat**

# **PRODUCT**

301

DESCRIPTION ULTIMATE GLOSS CLEARCOAT

# **ACTIVATOR**

30170 30180 30190 DESCRIPTION FAST ACTIVATOR (LOW TEMP) MEDIUM ACTIVATOR SLOW ACTIVATOR (HIGH TEMP)

# DESCRIPTION

301 is a general purpose clearcoat for automotive, truck and mobile equipment refinishing.

# SURFACE PREPARATION

- 1. Allow final coat of basecoat to dry 15-30 minutes prior to applying clearcoat.
- 2. Use a tack cloth to remove any surface contaminates that may have settled on the basecoat.
- 3. Apply 401 Ultimate Gloss Clearcoat

# MIXING RATIO (4:1)

 301
 30170, 30180, 30190

 4 Parts
 1 Part

### **APPLICATION**

Apply 2-3 single flowing coats allowing a 10-15 minute flash between coats. Spray last coat to desired appearance.

Use 8-10 psi at the air cap when using HVLP, keeping 6-10 inches from substrate to avoid problems associated with air entrapment.

Note: Film thickness, flash times & temperatures may affect dry times.

# <u>DRY TIMES AT 77° F</u>

1ST COAT FLASH TIME 2ND COAT FLASH TIME 3RD COAT FLASH TIME (OPTIONAL) TO REMOVE FROM BOOTH TO SAND & POLISH TO DELIVER 2-5 MINUTES 4-9 MINUTES 10-15 MINUTES 15-30 MINUTES 2+ HOURS 2+ HOURS



#### RECOATING

301 may be recoated after a 2+ hour air dry at 77°F.

#### BUFFING

Allow 2-6 hours air dry at 77°F before buffing. For dirt removal, lightly "nib sand" with 1500 grit wet sandpaper and polish with a micro type compound. Finish with a quality glazing compound.

#### POT LIFE

Pot life is 1-2 hours at 77°F

#### ACCELERATOR

Not recommended

#### **FISHEYE ELIMINATOR**

Not recommended

#### **EQUIPMENT CLEAN-UP**

Clean equipment immediately after use with a VOC compliant gun wash or high quality lacquer thinner depending on area regulations.

#### **TECHNICAL DATA**

Mixing Ratio:	
Catalyst:	
Pot Life:	
Dry Times:	
Volume Solids (RTS):	
Film Build:	
Coverage:	
Disposal/Safety:	
Humidity Resistance:	
Salt Spray Resistance:	
VOC (RTS)	

4:1 40170, 40180, 40190 1-2 Hours 2-6 Hours 24% 1.0-1.5 mils per full wet coat 393 sq. ft. see SDS for this product Excellent Excellent 4.4 lbs/gal

NOTE: MAVERICK Refinishing products are not recommended for use in temperatures below 60' F. Use below these temperatures will effect dry times and performance. FOR INDUSTRY USE ONLY

Read SDS Before Use The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components.

Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public. SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

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