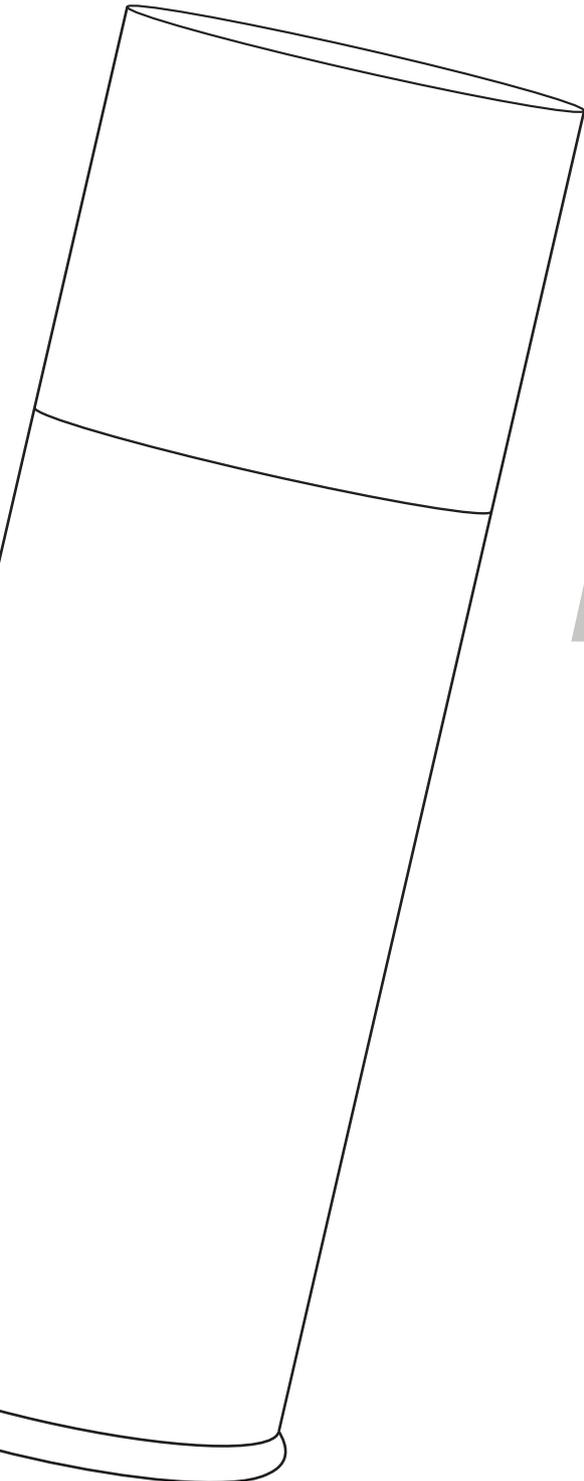


Technical Data Sheet

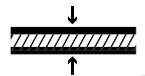


XPRESSBUILD *SUPER FAST HIGH BUILD PRIMER*

An ultra-high performance 1K primer filler, with excellent build and exceptionally quick dry to sand times.



Excellent
anti-sag properties



Very high build



Extremely fast dry
to sand time



Excellent
adhesion

SAVE ENERGY
SAVE COSTS

Technical Data

Technical info

Basis of binder	Acrylic
Colour	Red (XPRESSBUILDR), Blue (XPRESSBUILDB), Black (XPRESSBUILDBK), White (XPRESSBUILDW), Grey (XPRESSBUILDG)
Coverage	1m ²
Temperature resistance	90 °C
Storage stability	10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
Size	500ml aerosol
VOC content	625.8 g/l

Surface Preparation

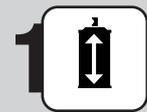
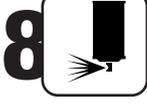
- Bare steel
- Old paint work
- Aluminium
- Fibreglass
- Many plastics
- Galvanised Steel

- Clean surface with a suitable degreaser then abrade
- Carry out test spray
- Areas to be sprayed must be free of grease, dust and dry
- For professional use only
- Wear an appropriate respirator

Application Guide

Drying times @23°C

Dry to Sand	10 minutes
Flash Off between Coats	1 - 2 minutes
Infrared Drying	5 - 10 minutes
DFT	15um per coat; 3 coats 45um

	Shake aerosol for at least two minutes, after agitator ball is free
	Apply in cross coats from distance of 250mm from object
	Allow 1-2 mins for flash off between coats
	Apply 2-3 medium coats allowing flash off between coats
	Infrared for 5-10 mins
	Dry to sand time 10 mins at 20°C
	Sandable with P400–P500 dry
	After use, turn aerosol upside down and empty valve

ENVIRONMENTALLY SOUND

The products supplied by ProXL are 100% free of heavy metals and the caps and packaging are made of recyclable material.

DISPOSAL

Completely emptied cans should be put in recycling skips or appropriate container. Cans which are not empty should be disposed off as special refuse.

DISCLAIMER OF LIABILITY

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