

SECTION 1: Identification

1.1. Identification

Product form : Substance
Substance name : Hardener (for Factory Packs)
Product code : MMH-97

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Color By Design, Inc.
407 W. Main
Haven, KS 67543
T 620-465-2600
info@colorbydesigninc.com

1.4. Emergency telephone number

Emergency number : 620-728-4044

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 3	Flammable liquid and vapour
Skin corrosion/irritation Category 2	Causes skin irritation
Serious eye damage/eye irritation Category 2	Causes serious eye irritation
Germ cell mutagenicity Category 1B	May cause genetic defects
Carcinogenicity Category 1B	May cause cancer
Specific target organ toxicity (single exposure) Category 3	May cause respiratory irritation

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

Flammable liquid and vapour
Causes skin irritation
Causes serious eye irritation
May cause respiratory irritation
May cause genetic defects
May cause cancer

Precautionary statements (GHS US) :

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/Bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting equipment
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash hands, forearms and face thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin: Wash with plenty of water
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
If inhaled: Remove person to fresh air and keep comfortable for breathing
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

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and easy to do. Continue rinsing
If exposed or concerned: Get medical advice/attention.
Call a poison center or doctor if you feel unwell
Specific treatment (see supplemental first aid instruction on this label)
If skin irritation occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
In case of fire: Use media other than water to extinguish.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Name : Hardener (for Factory Packs)

Name	Product identifier	%	GHS US classification
solvent naphtha (petroleum), light aromatic	(CAS-No.) 64742-95-6	~ 61.1	Flam. Liq. 2, H225 Muta. 1B, H340 Carc. 1B, H350 Asp. Tox. 1, H304
1,2,4-Trimethylbenzene	(CAS-No.) 95-63-6	1.02 - 22.51	Flam. Liq. 3, H226 Acute Tox. 4 (Inhalation), H332 Acute Tox. 4 (Inhalation:vapour), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Aquatic Chronic 2, H411
cumene	(CAS-No.) 98-82-8	0.085 - 0.905	Flam. Liq. 3, H226 Carc. 1B, H350 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 2, H411

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause respiratory irritation.
Symptoms/effects after skin contact : Irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

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5.2. Specific hazards arising from the chemical

- Fire hazard : Flammable liquid and vapour.
Reactivity : Flammable liquid and vapour.

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : No open flames, no sparks, and no smoking. Only qualified personnel equipped with suitable protective equipment may intervene. Avoid breathing dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Ground/bond container and receiving equipment.
Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

solvent naphtha (petroleum), light aromatic (64742-95-6)		
ACGIH	ACGIH TWA (mg/m³)	200 mg/m³
ACGIH	ACGIH TWA (ppm)	200 ppm
OSHA	OSHA PEL (TWA) (ppm)	200
OSHA	OSHA PEL (STEL) (ppm)	500
1,2,4-Trimethylbenzene (95-63-6)		
ACGIH	ACGIH TWA (ppm)	25 ppm (Trimethyl benzene (mixed isomers); USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value)

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cumene (98-82-8)		
ACGIH	ACGIH TWA (ppm)	50 ppm (Cumene; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	Lung cancer; liver and lung dam; A2 (Suspected Human Carcinogen: Human data are accepted as adequate in quality but are conflicting or insufficient to classify the agent as a confirmed human carcinogen; OR, the agent is carcinogenic in experimental animals at dose(s), by route(s) of exposure, at site(s), of histologic type(s), or by mechanism(s) considered relevant to worker exposure. The A2 is used primarily when there is limited evidence or carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals with relevance to humans)
OSHA	OSHA PEL (TWA) (mg/m ³)	245 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	50 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Wear respiratory protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Color : Colorless
Odor : There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure.
Mixture contains one or more component(s) which have the following odour(s):
Aromatic odour No data available on odour Irritating/pungent odour
Odor threshold : No data available
pH : No data available
Melting point : Not applicable
Freezing point : No data available
Boiling point : 281 - 287 °F
Flash point : 80 °F TCC
Relative evaporation rate (butyl acetate=1) : 1.9
Flammability (solid, gas) : Not applicable.
Vapor pressure : 22 mm Hg @20 °C
Relative vapor density at 20 °C : No data available
Relative density : 0.98 - 1.1
Solubility : Insoluble in water.
Log Pow : No data available
Auto-ignition temperature : No data available

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Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Flammable liquid and vapour.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

solvent naphtha (petroleum), light aromatic (64742-95-6)	
LD50 oral rat	3492 mg/kg
LD50 dermal rabbit	> 3160 mg/kg
LC50 inhalation rat (ppm)	> 6193 ppm/4h
ATE US (oral)	3492.000 mg/kg body weight

1,2,4-Trimethylbenzene (95-63-6)	
LD50 oral rat	> 5000 mg/kg (Rat; Equivalent or similar to OECD 401; Literature; 6000 mg/kg bodyweight; Rat; Experimental value)
LD50 dermal rat	> 3440 mg/kg (Rat; Read-across; OECD 402: Acute Dermal Toxicity)
LC50 inhalation rat (mg/l)	18 mg/l/4h (Rat)
ATE US (gases)	4500.000 ppmV/4h
ATE US (vapors)	18.000 mg/l/4h
ATE US (dust, mist)	1.500 mg/l/4h

cumene (98-82-8)	
LD50 oral rat	> 2000 mg/kg (Rat; Other; Literature study; 4000 mg/kg bodyweight; Rat; Other; Inconclusive, insufficient data)
LD50 dermal rabbit	10578 mg/kg (Rabbit; Literature study; Other)
LC50 inhalation rat (mg/l)	40 mg/l/4h (Rat; Literature study)
LC50 inhalation rat (ppm)	8000 ppm/4h (Rat; Literature study)
ATE US (dermal)	10578.000 mg/kg body weight
ATE US (gases)	8000.000 ppmV/4h
ATE US (vapors)	40.000 mg/l/4h
ATE US (dust, mist)	40.000 mg/l/4h

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified

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Germ cell mutagenicity : May cause genetic defects.
Carcinogenicity : May cause cancer.

cumene (98-82-8)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicity Program (NTP) Status	3 - Reasonably anticipated to be Human Carcinogen
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: May cause respiratory irritation.

solvent naphtha (petroleum), light aromatic (64742-95-6)	
Target organ(s)	liver kidneys central nervous system

cumene (98-82-8)	
Target organ(s)	liver kidneys central nervous system

Specific target organ toxicity – repeated exposure : Not classified

Aspiration hazard : Not classified
Symptoms/effects after inhalation : May cause respiratory irritation.
Symptoms/effects after skin contact : Irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

1,2,4-Trimethylbenzene (95-63-6)	
LC50 fish 1	7.72 mg/l (LC50; 96 h; Pimephales promelas; Flow-through system; Fresh water)
EC50 Daphnia 1	3.6 mg/l (LC50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)
Threshold limit algae 2	2.356 mg/l (EC50; ECOSAR; 96 h; Algae; Fresh water)

cumene (98-82-8)	
EC50 Daphnia 1	2.14 mg/l (EC50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)

12.2. Persistence and degradability

1,2,4-Trimethylbenzene (95-63-6)	
Persistence and degradability	Not readily biodegradable in water. Forming sediments in water. Biodegradable in the soil. Adsorbs into the soil. Low potential for mobility in soil. Photodegradation in the air.
Chemical oxygen demand (COD)	0.44 g O ₂ /g substance

cumene (98-82-8)	
Persistence and degradability	Inherently biodegradable. Not readily biodegradable in water. Biodegradable in the soil. Low potential for adsorption in soil.
Biochemical oxygen demand (BOD)	1.28 g O ₂ /g substance
Chemical oxygen demand (COD)	2.42 g O ₂ /g substance
ThOD	3.2 g O ₂ /g substance
BOD (% of ThOD)	0.4

12.3. Bioaccumulative potential

solvent naphtha (petroleum), light aromatic (64742-95-6)	
Log Pow	2.1 - 6
1,2,4-Trimethylbenzene (95-63-6)	
BCF fish 1	31 - 275 (BCF; Other; 8 weeks; Cyprinus carpio)
Log Pow	3.63 - 4.09 (Experimental value)

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1,2,4-Trimethylbenzene (95-63-6)	
Bioaccumulative potential	Potential for bioaccumulation ($4 \geq \text{Log Kow} \leq 5$).
cumene (98-82-8)	
BCF fish 1	35.5 (BCF)
BCF other aquatic organisms 1	94.69 (BCF; BCFBAF v3.00)
Log Pow	3.66 (Experimental value; 3.55; Experimental value; OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method; 23 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

1,2,4-Trimethylbenzene (95-63-6)	
Surface tension	0.029 N/m
Log Koc	log Koc,3.04; Calculated value
Ecology - soil	May be harmful to plant growth, blooming and fruit formation.
cumene (98-82-8)	
Log Koc	Koc,884; Calculated value; log Koc; 2.946; Calculated value

12.5. Other adverse effects

Effect on the global warming	: No known effects from this product.
GWPmix comment	: No known effects from this product.

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information	: Flammable vapors may accumulate in the container.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description	: UN1263 Paint, 3, III
UN-No.(DOT)	: UN1263
Proper Shipping Name (DOT)	: Paint
Class (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT)	: III - Minor Danger
Hazard labels (DOT)	: 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx)	: 173
DOT Packaging Bulk (49 CFR 173.xxx)	: 242

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DOT Special Provisions (49 CFR 172.102)	: B1 - If the material has a flash point at or above 38 C (100 F) and below 93 C (200 F), then the bulk packaging requirements of 173.241 of this subchapter are applicable. If the material has a flash point of less than 38 C (100 F), then the bulk packaging requirements of 173.242 of this subchapter are applicable. B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T2 - 1.5 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 220 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Emergency Response Guide (ERG) Number	: 128
Other information	: No supplementary information available.

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG)	: UN 1263 PAINT, 3, III
UN-No. (IMDG)	: 1263
Proper Shipping Name (IMDG)	: PAINT
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: III - substances presenting low danger
Limited quantities (IMDG)	: 5 L

Air transport

Transport document description (IATA)	: UN 1263 Paint, 3, III
UN-No. (IATA)	: 1263
Proper Shipping Name (IATA)	: Paint
Class (IATA)	: 3 - Flammable Liquids
Packing group (IATA)	: III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

solvent naphtha (petroleum), light aromatic (64742-95-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
1,2,4-Trimethylbenzene (95-63-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
cumene (98-82-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	5000 lb

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15.2. International regulations

CANADA

solvent naphtha (petroleum), light aromatic (64742-95-6)

Listed on the Canadian DSL (Domestic Substances List)

1,2,4-Trimethylbenzene (95-63-6)

Listed on the Canadian DSL (Domestic Substances List)

cumene (98-82-8)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

cumene (98-82-8)

Listed on IARC (International Agency for Research on Cancer)

Listed as carcinogen on NTP (National Toxicology Program)

15.3. US State regulations

cumene (98-82-8)

U.S. - California -
Proposition 65 -
Carcinogens List

Yes

U.S. - California -
Proposition 65 -
Developmental Toxicity

No

U.S. - California -
Proposition 65 -
Reproductive Toxicity -
Female

No

U.S. - California -
Proposition 65 -
Reproductive Toxicity -
Male

No

No significant risk
level (NSRL)

1,2,4-Trimethylbenzene (95-63-6)

U.S. - New Jersey - Right to Know Hazardous Substance List

cumene (98-82-8)

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Revision date : 02/17/2019

Full text of H-phrases:

H225	Highly flammable liquid and vapour
H226	Flammable liquid and vapour
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H340	May cause genetic defects
H350	May cause cancer
H411	Toxic to aquatic life with long lasting effects

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product