



Safety Data Sheet

Copyright, 2015, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	10-5391-7	Version Number:	50.01
Issue Date:	03/02/15	Supersedes Date:	01/20/15

SECTION 1: Identification

1.1. Product identifier

3M™ Flexiclear™ Body Seam Sealer, PN 08401, 08405

Product Identification Numbers

62-5508-5209-9

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Joint and seam sealer for interior and exterior joints and seams.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Flammable Solid: Category 1.
Serious Eye Damage/Irritation: Category 2B.
Skin Corrosion/Irritation: Category 2.
Reproductive Toxicity: Category 1B.
Carcinogenicity: Category 2.
Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (central nervous system): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Flammable solid.

Causes eye irritation.

Causes skin irritation.

May cause drowsiness or dizziness.

May damage fertility or the unborn child.

Suspected of causing cancer.

Causes damage to organs:

sensory organs |

Causes damage to organs through prolonged or repeated exposure:

nervous system |

sensory organs |

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF exposed or concerned: Get medical advice/attention.

Call a POISON CENTER or doctor/physician if you feel unwell.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

27% of the mixture consists of ingredients of unknown acute dermal toxicity.

59% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Toluene	108-88-3	15 - 40 Trade Secret *
Styrene/Alpha-Methylstyrene Copolymer	9011-11-4	10 - 30 Trade Secret *
Hydrocarbon Polymer, Hydrogenated	Trade Secret*	10 - 30 Trade Secret *
Synthetic Rubber Polymer	Trade Secret*	7 - 13 Trade Secret *
White Mineral Oil (Petroleum)	8042-47-5	7 - 13 Trade Secret *
Synthetic Amorphous Silica, Fumed, Crystalline Free	112945-52-5	5 - 10 Trade Secret *
Xylene	1330-20-7	1 - 5 Trade Secret *
Ethylbenzene	100-41-4	< 2 Trade Secret *
Benzene	71-43-2	< 0.05 Trade Secret *
Cumene	98-82-8	< 0.05 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible using non-sparking tools. Vacuum or sweep up. WARNING ! A motor could be an ignition source and cause flammable gases or vapors or dust in the spill area to burn or explode. Place in a metal container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent loss of stabilizing materials. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin.
Ethylbenzene	100-41-4	OSHA	TWA:435 mg/m3(100 ppm)	
Ethylbenzene	100-41-4	CMRG	TWA:25 ppm;STEL:75 ppm	
Toluene	108-88-3	CMRG	STEL:75 ppm	Skin Notation

Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin
SILICA, AMORPHOUS	112945-52-5	OSHA	TWA concentration:0.8 mg/m ³ ;TWA:20 millions of particles/cu. ft.	
Xylene	1330-20-7	OSHA	TWA:435 mg/m ³ (100 ppm)	
Xylene	1330-20-7	ACGIH	TWA:100 ppm;STEL:150 ppm	A4: Not class. as human carcin
Xylene	1330-20-7	CMRG	TWA:50 ppm;STEL:75 ppm	
Benzene	71-43-2	ACGIH	TWA:0.5 ppm;STEL:2.5 ppm	A1: Confirmed human carcin., Skin Notation
Benzene	71-43-2	OSHA	TWA:1 ppm;TWA:10 ppm;STEL:5 ppm;CEIL:25 ppm	29 CFR 1910.1028
White Mineral Oil (Petroleum)	8042-47-5	CMRG	TWA:5 mg/m ³ ;STEL:10 mg/m ³	
Paraffin oil	8042-47-5	OSHA	TWA(as mist):5 mg/m ³	
MINERAL OILS, HIGHLY-REFINED OILS	8042-47-5	ACGIH	TWA(inhalable fraction):5 mg/m ³	A4: Not class. as human carcin
Cumene	98-82-8	OSHA	TWA:245 mg/m ³ (50 ppm)	Skin Notation
Cumene	98-82-8	ACGIH	TWA:50 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Fluoroelastomer

Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	Clear buttery paste with solvent odor
Odor threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Boiling Point	232 °F [<i>Details: CONDITIONS: (toluene)</i>]
Flash Point	24 °F [<i>Test Method: Closed Cup</i>] [<i>Details: Method D56</i>]
Evaporation rate	4.50 [<i>Ref Std: ETHER=1</i>]
Flammability (solid, gas)	Flammable Solid: Category 1.
Flammable Limits(LEL)	1.27 % volume
Flammable Limits(UEL)	7.00 % volume
Vapor Pressure	25.19 mmHg [<i>Details: CONDITIONS: @ 68F</i>]
Vapor Density	3.14 [<i>Ref Std: AIR=1</i>]
Density	0.98 g/ml
Specific Gravity	0.980 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	Approximately 450,000 centipoise
Hazardous Air Pollutants	0.83 lb HAPS/lb solids [<i>Test Method: Calculated</i>]
Volatile Organic Compounds	39.5 % weight [<i>Test Method: calculated per CARB title 2</i>]
Volatiles Organic Compounds	393 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
Percent volatile	40.1 % weight
VOC Less H2O & Exempt Solvents	393 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

Heat

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products**Substance**

Carbon monoxide

Carbon dioxide

Toxic Vapor, Gas, Particulate

Condition

Not Specified

Not Specified

Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Single exposure may cause target organ effects:**

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>CAS No.</u>	<u>Class Description</u>	<u>Regulation</u>
Benzene	71-43-2	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Benzene	71-43-2	Known human carcinogen	National Toxicology Program Carcinogens
Benzene	71-43-2	Cancer hazard	OSHA Carcinogens
Cumene	98-82-8	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<u>Name</u>	<u>Route</u>	<u>Species</u>	<u>Value</u>
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
Styrene/Alpha-Methylstyrene Copolymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Hydrocarbon Polymer, Hydrogenated	Dermal	Rat	LD50 > 2,000 mg/kg
Hydrocarbon Polymer, Hydrogenated	Ingestion	Rat	LD50 > 5,000 mg/kg
White Mineral Oil (Petroleum)	Dermal	Rabbit	LD50 > 2,000 mg/kg
White Mineral Oil (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
Synthetic Rubber Polymer	Ingestion		LD50 estimated to be > 5,000 mg/kg
Synthetic Amorphous Silica, Fumed, Crystalline Free	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic Amorphous Silica, Fumed, Crystalline Free	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Rat	LD50 > 5,110 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Cumene	Dermal	Rabbit	LD50 > 3,160 mg/kg
Cumene	Inhalation-Vapor (4 hours)	Rat	LC50 39.4 mg/l
Cumene	Ingestion	Rat	LD50 1,400 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

<u>Name</u>	<u>Species</u>	<u>Value</u>
--------------------	-----------------------	---------------------

Toluene	Rabbit	Irritant
White Mineral Oil (Petroleum)	Rabbit	No significant irritation
Synthetic Amorphous Silica, Fumed, Crystalline Free	Rabbit	No significant irritation
Xylene	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Mild irritant
Cumene	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Toluene	Rabbit	Moderate irritant
White Mineral Oil (Petroleum)	Rabbit	Mild irritant
Synthetic Amorphous Silica, Fumed, Crystalline Free	Rabbit	No significant irritation
Xylene	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Moderate irritant
Cumene	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Toluene	Guinea pig	Not sensitizing
White Mineral Oil (Petroleum)	Guinea pig	Not sensitizing
Synthetic Amorphous Silica, Fumed, Crystalline Free	Human and animal	Not sensitizing
Ethylbenzene	Human	Not sensitizing
Cumene	Guinea pig	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
White Mineral Oil (Petroleum)	In Vitro	Not mutagenic
Synthetic Amorphous Silica, Fumed, Crystalline Free	In Vitro	Not mutagenic
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Cumene	In Vitro	Not mutagenic
Cumene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
White Mineral Oil (Petroleum)	Dermal	Mouse	Not carcinogenic
White Mineral Oil (Petroleum)	Inhalation	Multiple animal species	Not carcinogenic
Synthetic Amorphous Silica, Fumed, Crystalline Free	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Xylene	Dermal	Rat	Not carcinogenic

Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic
Cumene	Inhalation	Multiple animal species	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Toluene	Inhalation	Some positive female reproductive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
White Mineral Oil (Petroleum)	Ingestion	Not toxic to female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not toxic to male reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not toxic to development	Rat	NOAEL 4,350 mg/kg/day	during gestation
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Xylene	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Xylene	Ingestion	Not toxic to male reproduction	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Xylene	Inhalation	Some positive female reproductive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	during gestation
Ethylbenzene	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 4.3 mg/l	prematuring & during gestation
Cumene	Inhalation	Not toxic to female reproduction	Rat	NOAEL 59 mg/l	13 weeks
Cumene	Ingestion	Not toxic to male reproduction	Rat	NOAEL 769 mg/kg/day	6 months
Cumene	Inhalation	Not toxic to male reproduction	Rat	NOAEL 59 mg/l	13 weeks

Cumene	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rabbit	NOAEL 11.3 mg/l	during organogenesis
--------	------------	--	--------	-----------------	----------------------

Lactation

Name	Route	Species	Value
Xylene	Ingestion	Mouse	Does not cause effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg	not applicable
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cumene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Cumene	Inhalation	respiratory irritation	May cause respiratory irritation	Human	LOAEL 0.2 mg/l	occupational exposure
Cumene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Toluene	Inhalation	auditory system nervous system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for	Rat	LOAEL 2.3 mg/l	15 months

			classification			
Toluene	Inhalation	heart liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 105 mg/kg/day	4 weeks
White Mineral Oil (Petroleum)	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,381 mg/kg/day	90 days
White Mineral Oil (Petroleum)	Ingestion	liver immune system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,336 mg/kg/day	90 days
Synthetic Amorphous Silica, Fumed, Crystalline Free	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart endocrine system hematopoietic system muscles kidney and/or bladder respiratory system	All data are negative	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene	Ingestion	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	

Xylene	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system nervous system respiratory system	All data are negative	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.4 mg/l	5 days
Ethylbenzene	Inhalation	endocrine system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair muscles	All data are negative	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart immune system respiratory system	All data are negative	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 680 mg/kg/day	6 months
Cumene	Inhalation	auditory system endocrine system hematopoietic system liver nervous system eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 59 mg/l	13 weeks
Cumene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 4.9 mg/l	13 weeks
Cumene	Inhalation	respiratory system	All data are negative	Rat	NOAEL 59 mg/l	13 weeks
Cumene	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 769 mg/kg/day	6 months
Cumene	Ingestion	heart endocrine system hematopoietic system liver respiratory system	All data are negative	Rat	NOAEL 769 mg/kg/day	6 months

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard
White Mineral Oil (Petroleum)	Aspiration hazard
Xylene	Aspiration hazard
Ethylbenzene	Aspiration hazard
Cumene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D018 (Benzene)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Toluene	108-88-3	15 - 40
Xylene (Benzene, 1,2-dimethyl-)	1330-20-7	1 - 5
Xylene (Benzene, dimethyl-)	1330-20-7	1 - 5
Xylene	1330-20-7	1 - 5
Xylene (Benzene, 1,3-dimethyl-)	1330-20-7	1 - 5
Xylene (Benzene, 1,4-dimethyl-)	1330-20-7	1 - 5
Ethylbenzene	100-41-4	< 2

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Ethylbenzene	100-41-4	Carcinogen
Toluene	108-88-3	Female reproductive toxin

Toluene	108-88-3	Developmental Toxin
Benzene	71-43-2	Male reproductive toxin
Benzene	71-43-2	Carcinogen
Benzene	71-43-2	Developmental Toxin
Cumene	98-82-8	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

WARNING: This product contains a chemical known to the State of California to cause cancer.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	10-5391-7	Version Number:	50.01
Issue Date:	03/02/15	Supersedes Date:	01/20/15

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com