

PRO TECH™

PRODUCTION PAINT COATINGS

PRODUCT DATA

DYNATHANE™ Acrylic Urethane Enamel 5000-series

Aliphatic Acrylic Polyurethane

PRODUCT DESCRIPTION

A two component, high performance, high gloss, aliphatic urethane coating.

TYPICAL USES

For industrial and commercial use as a high performance protective maintenance coating for industrial plants, pulp and paper mills, textile mills, chemical processing plants, waste water plants, refineries, food processing plants, pharmaceutical plants, commercial buildings and marine structures. For coating and protecting storage tanks, piping, roofs and roof decks, water towers, structural steel, machinery, plant equipment, marine vessels, offshore structures, transportation equipment and other surfaces exposed to humidity, chemicals and corrosive environments.

PRODUCT ADVANTAGES

DYNATHANE™ Polyurethane Enamel offers excellent protection in exposures including moderate to severe industrial, commercial and marine environments. Excellent resistance to fresh and salt water, detergents and most chemicals. Very good resistance to fumes and spillage of most organic solvents, acids and alkalis. Excellent abrasion and moisture resistance. Exceptional gloss and color retention on exterior exposure. Temperature resistant to 250°F.

COLORS

Several standard colors as shown on the color card. Special colors available subject to minimum order.

GLOSS

High Gloss

PHYSICAL CONSTANTS

Nonvolatile - By weight - 56.6 ± 1.0% Average*
By volume - 42.6 ± 1.0% Average*
VOC (Calculated) - 4.13 lbs./gal. Average*
495 grams/liter
Flash Point - (A) 80° F; (B) 69° F (Setaflash)
Mixing Ratio - 4:1 by volume (with 5000-253)
Weight per gallon - (A) 9.8 ± 0.2 lbs.; (B) 8.2 ± 0.2 lbs.

*Varies with color.

APPLICATION

Recommended Film Thickness per coat - 2.0 mils dry, 4.7 mils wet

Theoretical Coverage @ 2.0 mils dry - 339 sq. ft./gal.

Method - Conventional or airless spray

Thinner - DYNATHANE™ Thinner 9000-916, 9000-917 or 9000-918

Cure time @ 75°F - To touch - 1 hour
To handle - 2 hours
To recoat - 12 hours

Pot Life @ 75°F - 6 hours

Induction Time - None

SHIPPING & STORAGE

Consists of - 1 Gallon Unit 5 Gallon Unit
Part(A) 1 Gallon(SF) 5 Gallon (SF)
Part(B) 1 Quart (SF) 1 Gallon
(SF) = Short Filled

Unit Shipping Weight 11 lbs. 52lbs.

Shelf Life - 12 months minimum from date of manufacture when maintained in protected storage @ 40-100°F (subject to reinspection thereafter).

APPLICATION INSTRUCTIONS

Consult your Mobile Paint Pro Tech Representative for the protective coating system best suited for your requirements.

Limitations: Apply in good weather when air and surface temperature are above 50°F and surface temperature is at least 5°F above the dew point. Humidity must be below 90%. Conditions should be within these limits for the full curing time of the coating. Conditions of high humidity and/or low temperatures, especially with moisture condensing on the uncured paint film, will adversely affect the curing and gloss of the coating. For optimum application properties, material should be between 70°F to 100°F prior to mixing and application. Maintain unmixed material in closed containers in protected storage at 40-100°F.

Surface Preparation: Good surface preparation is essential to a satisfactory coating system. Surfaces to be coated should be clean and dry. Remove all oil, grease, mildew or other contamination by solvent or detergent cleaning or other effective means.

New or Unfinished Surfaces -Ferrous Metal: - Follow preparation guidelines for recommended primer. Prime with Armor Tech Epoxy Primer 1600-series. **Galvanized Metal:** Remove oil and prime with Vinyl Wash Primer. **Concrete:** Follow preparation guidelines for recommended primer. Prime with Armor Tech Epoxy Primer 1600-series. **Aluminum:** Follow preparation guidelines for recommended primer. Prime with Armor Tech Epoxy Primer 1600-series.

Previously Finished Surfaces - Repair all damaged areas. Remove gloss from previous paint by sanding or "Brush Blasting" (SSPC-SP7). Remove rust, corrosion products, heavy chalk and loose or peeling paint by "Hand or Power Tool Cleaning" (SSPC-SP2 or -SP3). Spot prime any bare areas as in new work above. If doubt exists concerning compatibility of this coating with the previous system, apply coating to a representative area (25 square feet minimum) and allow to cure and age several weeks. Then inspect for adhesion failure, wrinkling, lifting, blistering or any other sign of incompatibility. If there are no signs, coating work can proceed.

Tinting: Special Tint Bases are available for use with the Industrial Tinting System and should be used only after the addition of the proper amount of Industrial colorant. These Tint Bases may be short filled to allow for the addition of colorant. Actual coverage will depend on the amount of colorant added and should be taken into consideration when ordering. Some colors may require more than one coat for complete hiding. **DO NOT TINT WITH COLOR STUDIO COLORANT.**

Mixing: DYNATHANE™ is supplied in 2 containers. Always mix a complete unit in the proportions supplied. (1) Agitate Part A with power agitator. (2) Combine entire contents of Part A and Part B 5000-253 and mix thoroughly with power agitator. Usable pot life depends on the temperature of material. Refer to Pot Life section on front page.

Thinning: Material is supplied at airless spray viscosity and should not require thinning. If thinning is necessary, thin with up to 1 pint DYNATHANE™ Fast Thinner #916 , Medium Thinner #917 or Slow Thinner #918 per gallon.

Application: This product is designed for spray application. Brush application is considered for touch up of small areas. Roller application is not recommended. Apply at 4.7 mils wet film thickness which will yield 2.0mils dry film thickness.

Equipment: Airless Spray - Minimum of 30:1 ratio pump, .011"-.013" tip, 3/8" ID material hose. Conventional spray - DeVilbiss MBC gun with E tip and 30 air cap or equivalent at 40-45 psi atomizing pressure and 8 - 10 psi pot pressure, 3/8" ID product hose, double regulated pressure pot with oil and moisture separator. Brush: High quality bristle brush only.

Note: During lunch, breaks or any period of work stoppage material should be removed from hoses and equipment. Release pressure from equipment and flush hoses and equipment with DYNATHANE™ Thinner. Do not repressurize equipment until ready to resume work.

Cleanup: Clean all equipment immediately after use with DYNATHANE™ Thinner or MIBK. Completely flush all spray equipment with either of these solvents. Occasional flushing of spray equipment during the course of the working day helps prevent buildup and possible clogging.

Safety: Safe storage, handling and use dictate that adequate health and safety precautions be observed with this product and any recommended thinners. User is specifically directed to consult the current Material Safety Data Sheet for this product as well as precautions contained on product labeling.

Notice: The technical data contained herein are true and accurate to the best of our knowledge. All products are offered and sold subject to Mobile Paint Manufacturing Company's Standard Conditions of Sale. Published technical data and instructions are subject to change without prior notice.

Dynathane(6/03)

LIMITED WARRANTY

The successful performance of this product is highly dependent on many factors beyond our control. Results are highly dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Mobile Paint warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within one year from date of shipment, Mobile Paint will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Mobile Paint and its affiliates **MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED.** The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.