



GENERAL INFORMATION

PR5 Plastic Cleaner removes mold release agents and other surface contaminants from plastics. PR5 must be used prior to application of PR2 Plastic Adhesion Promoter.



1. COMPONENTS

- PR5 Plastic Cleaner



2. MIXING RATIO

- Ready to Use



3. Pot Life @77°F (25°C)

- N/A



4. CLEAN UP

- N/A



5. ADDITIVES

- N/A



6. SURFACE PREPARATION

- N/A



7. TOPCOATS

- N/A



8. TECH NOTES

- PR5 Plastic Cleaner is not recommended for use on solvent sensitive substrates such as lacquer, as softening will occur.
- For best results maintain an ambient temperature of 70° F when using Plastic Cleaner PR5



9. SUBSTRATES

- Commonly used automotive interior and exterior plastics
- TPO - Thermopolyolefin
- RIM - Reaction Injected Molded Polyurethane
- PVC - Polyvinyl Chloride
- PPO - Polypropylene



10. APPLICATION

- Clean surface with PR5 and wipe dry with clean cloth before product evaporates
- Scuff surface with P600 grit wet or dry sandpaper or gray/yellow scuff pad
- Re-clean surface with PR5 and wipe dry with clean cloth before product evaporates
- Use PR2 Plastic Adhesion Promoter as required (See PR2 Data Sheet) NOTE: Tempering before cleaning will help to remove mold release agent



11. FLASH/DRY TIMES

- N/A



12. INFRARED CURE

- N/A



13. GUN SET-UP

- N/A



13. PERSONAL PROTECTION

- Read label, directions, and SDS before use and refer to SDS for specific information
- Wear NIOSH approved organic vapor respirator when using this product.
- Wear NIOSH approved dust particulate mask when sanding, mixing, or applying this product.
- Keep product, paint, and overspray off the skin. Wear goggles, coveralls, and chemical protective gloves when using this product.
- Visit www.PaintDocs.com for PDS and SDS documents.



14. Physical Data

- Confirm compliance with national, state, and local air quality rules before use.

REGULATORY DATA	As Packaged	
	LBS/GAL.	g/l
Density	7.07	847
	WT. %	VOL. %
Volatiles	97.92	98.99
Water	0	0
Exempt Compound Content	0	0
	LBS/GAL.	g/l
VOC Total	7.07	847
VOC Less Exempt	6.72	847
	LBS/GAL.	g/l
HAPs	0.00	0.00

If used as instructed, this product is designed to comply with Volatile Organic Compound (VOC) Standards in low-VOC jurisdictions, for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.